Automotive Products

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For over 35 years, VersaChem® has provided consumers with advanced adhesive, sealing, and automotive repair solutions. A leader in its category, VersaChem® offers professional-grade formulations in affordable sized packages with frustration-free applications in the form of self-mixing syringes, dispensing tubes, control nozzles, spray cans, cartridges, sticks and all-inclusive repair kits. Some VersaChem® well-known products include 5 Minute®, 60 Second®, Plastic Welder™, Tiger Patch®, and MEGA Grey™.

A Division of Illinois Tool Works Inc., VersaChem®, continues to exceed industry standards in performance, quality and overall value with innovative and time-saving solutions.

Illinois Tool Works Inc. (ITW) is a Fortune 200 company with over 100 years of diversified manufacturing of advanced industrial technologies. ITW is a leader internationally with operations in 58 countries that employ approximately 60,000 women and men who adhere to the highest ethical standards.



Mega Blue® Silicone

Mega Blue® Silicone is a moisture curing, gasketing material that cures into a strong, silicone rubber that maintains long term durability and flexibility to make formed-inplace gaskets. Designed for high performance engines, Mega Blue® Silicone forms a tough, flexible silicone rubber gasket that resists aging and weathering.





Mega Copper® Silicone

Mega Copper® Silicone is a high temperature, moisture curing gasketing material that resists temperatures up to 700°F. Forms a strong silicone rubber that remains flexible. Resists aging and weathering. Non-corrosive to steel, iron and aluminum.

PART NO. 88839

3 oz. (85g) tube, carded



Mega Black™ Silicone O.E.M.

Mega Black Silicone is a high performance, moisture curing gasketing material that cures into a strong silicone rubber that maintains long term durability and flexibility to make formed-in-place gaskets. Forms a tough, flexible silicone rubber gasket that resists aging and weathering. Will not harden, shrink or crack. Non-corrosive to steel, iron and aluminum.

PART NO. 99839

3 oz. (85g) tube, carded

PART NO. 99849

.75oz. (21g) tube, carded





Mega Grey™ Silicone

Mega Grey Silicone is a high performance, moisture curing gasketing material that cures into a strong silicone rubber that maintains long term durability and flexibility to make formed-in-place gaskets. Forms a tough, flexible silicone rubber gasket that resists aging and weathering. Will not harden, shrink or crack. Non-corrosive to steel, iron and aluminum. Mega Grey is designed for high load conditions of engines with closely spaced bolt patterns found in import engines.

PART NO. 99939

3 oz. (85g) tube, carded

PART NO. 99949

.75 oz. (21g) tube, carded



WINDSHIELD & GLASS SEALER

Super Blue® Silicone O.E.M.

Super Blue® Silicone is a high performance, moisture curing gasketing material that cures into a strong silicone rubber that maintains long term durability and flexibility. Excellent for filling, sealing, bonding or weatherproofing. Resists aging and weathering. Will not harden, shrink or crack.

PART NO. 61309

3 oz. (85 g) tube, carded

PART NO. 61310

10.3 oz. (304ml) cartridge



Hi-Temp Red Silicone O.E.M.

Hi-Temp Red Silicone is a high performance, moisture curing gasketing material that cures into a strong silicone rubber that maintains long term durability and flexibility. Excellent for filling, sealing, bonding or weatherproofing. Resists aging and weathering. Will not harden, shrink or crack.

PART NO. 65309

3 oz. (85g) tube, carded

PART NO. 65010

10.3 oz. (304 ml) cartridge



PART NO. 75009

1.5oz. (42g) tube, carded



Super Clear Silicone

Super Clear Silicone is a strong. versatile sealant that forms into a tough, rubber, flexible, waterproof seal. Resist aging and weathering without hardening, shrinking or cracking. Use on gaskets, windshields, windows, door frames. vinyl tops and more.

PART NO. 12007

10.3 oz.(304 ml) cartridge

PART NO. 73009

3 oz. (85g) tube, carded



Black Silicone O.E.M.

Black Silicone is a high strength, moisture curing gasketing material that maintains long term durability and flexibility. Forms a tough, flexible silicone rubber that will not shrink or harden. Resists aging and weathering. Use it to seal, repair, bond, weatherproof and more.

PART NO. 27309

3 oz. (85g) tube, carded



Automotive Black RTV Silicone

Automotive Black RTV Silicone is a high strength, moisture curing gasketing material that maintains long-term durability and flexibility. Forms a tough, flexible silicone rubber gasket that resists aging and weathering providing a leak proof seal. Use it to bond, seal, insulate, repair, fill voids and more,

PART NO. 12270

10.3 oz. (304 ml) cartridge

PART NO. 27039

3 oz. (85g) tube, carded



Gasket Sealant #1

Gasket Sealant #1 is a viscous paste that sets up fast and forms a hard, semi-flexible, leak-proof seal. Use it to seal and repair gaskets, flanges, fittings, threaded connections and many other assemblies.

PART NO. 11509

1.5 oz. (42.5g) tube, carded

PART NO. 13009

3 oz. (85a) tube. carded



Gasket Sealant #2

Gasket Sealant #2 is a superior formula that remains soft and pliable to form a leak-proof seal. Slow-drying and flexible setting paste that is ideal for permanent and semi-permanent assemblies. Use it to seal and repair metal assemblies, new and used gaskets, broken gaskets, close fitting parts and more.

PART NO. 21509

1.5 oz. (42.5g) tube, carded

PART NO. 23009

3 oz. (85g) tube, carded



Gasket Sealant #3, Aviation

Gasket Sealant #3 is a slow drying liquid that changes into pliable, tacky film to seal close fitting parts, machined surfaces and threaded connections. Will not crack or corrode metal parts.

PART NO. 34000

4 oz. (118ml) can





Gasket Shellac

Gasket Shellac is a slow-drving. hard setting liquid design to coat, seal and repair most gaskets. Use it to seal metal gaskets and threaded connections.

PART NO. 52000

2 fl. oz. (59ml) bottle



Copper Spray Gasket Adhesive

Copper Spray is a fast drying sealant that contains copper to help dissipate heat to prevent gasket blowout. Fills surface imperfections. Remains tacky to allow for gasket repositioning.

PART NO. 88898

9 oz. (255g) aerosol



Threadlock Red

Threadlock Red - Stud & Bearing Formula is a high strength, anaerobic thread-locking material that cures between threaded connections to lock, retain and seal. Resists leakage, shock and vibrations. Prevents loosening, corrosion and rusting of nuts and bolts. Best used on assemblies that do not require frequent disassembly.

PART NO. 27569

0.2 fl. oz. (6ml) tube, carded



Threadlock Blue

Threadlock Blue is a medium strength thread-locking material that cures, locks and seals between threaded connections. Resists leakage, shock and vibration. Prevents corrosion and loosening of nuts and bolts. Use on all types of nuts, bolts and threaded connections on vehicles, power tools, bicycles, grills and more.

PART NO. 24569

0.2 oz. (6ml) tube, carded



60 Second Epoxy

60 Second Epoxy is a strong, twopart general purpose epoxy that is perfect for applications requiring fast curing and instant adhesion. Does not shrink, resists impact and is nearly colorless. Use to repair models, toys, jewelry, furniture and more.

PART NO. 46309

0.84 fl. oz. (25ml) syringe, carded



5 Minute® Gel Epoxy

5 Minute® Gel Epoxy is a two-part, rapid curing, non-migrating general purpose epoxy. This high strength formula is perfect for vertical and overhead applications. Use it to bond metal, wood, chrome, concrete, glass, ceramic, fiberglass, china and more.

PART NO. 46509

0.84 fl. oz. (25ml) syringe, carded





Anti-Seize Thread Lubricant

Anti-Seize Thread Lubricant is a high temperature semi-synthetic grease with a high percentage of premium quality, micro-fine copper flakes fortified with high quality rust and corrosion inhibitors. Prevents galling, corrosion, sticking and seizing. Helps to reduce wear in heavy pressure applications. Use during assembly to assure easier disassembly.

PART NO. 13010 8 oz. (227g) bottle

PART NO. 13111 .14 oz. (4g) pack



PART NO. 13110 .35 oz. (10g) syringe, carded



PART NO. 13109 1 oz. (28g) tube, carded



5 Minute® Clear Epoxy

5 Minute® Epoxy is a two-part, rapid curing, general purpose epoxy that dries clear. This high strength formula forms a permanent bond on almost any material. Use it to bond metal, wood, chrome, concrete, glass, ceramic, fiberglass, china and more.

PART NO. 46409

.84 fl.oz. (25 ml) syringe, carded

PART NO. 43109

1 oz. (28.4g) tubes, carded



Clear Weld Epoxy

Clear Weld Epoxy is a high strength, non-shrinking epoxy specially formulated for high clarity and good impact strength. Waterproof. Use to bond or repair metal, wood, glass, ceramic, china and more.

PART NO. 47609

0.84 fl. oz. (25ml) syringe, carded



Steel Weld® Epoxy

Steel Weld® Epoxy is a two-part, fast curing, high strength epoxy that will chemically bond metal to metal. Use it to bond all metals, steel, stainless steel, aluminum, brass and more. Once fully cured, it can be drilled, machined, tapped or filed.

PART NO. 47709

0.84 fl. oz. (25ml) syringe, carded



Plastic Welder[™]

Plastic Welder™ is a strong structural adhesive formulated for bonding dissimilar materials and unprepared metals. Non-sagging formula. Minimal surface preparation required. Once cured, the bond is resistant to weathering, humidity and wide temperature variations.

PART NO. 47829

0.47 fl. oz. (14ml) syringe, carded

PART NO. 47809

0.84 fl. oz. (25ml) syringe, carded



Titanium 5® Epoxy

Titanium 5® is a fast-setting titaniumfilled epoxy that bonds similar and dissimilar metals with superior strength. Fills gaps, cracks and voids in all metals. Once cured, it can be drilled, tapped, machined and sanded.

PART NO. 47909

0.84 fl. oz. (25ml) syringe, carded



Flow-Mix® Cold Weld Epoxy

Flow-Mix® Cold Weld Epoxy is a high strength, two-part epoxy that self-mixes with the applicator tip. Works well on almost all metals. Can be drilled. tapped, sanded, filed or painted once fully cured. Easy cleanup and easy to use.

PART NO. 46229

0.47 oz. (14ml) syringe, carded



Muffler Weld® Repair & Sealer

Muffler Weld® Repair and Sealer is a black sodium silicate based sealer for mufflers and tailpipes. Resists high temperatures. Sets like a weld with remarkable adhesion to clean or rusted surfaces. Renews mufflers. resonators, tailpipes and other exhaust components.

PART NO. 10103 6.5 oz. (184g) can;

carded



Metal Strapping Kit

The Metal Strapping Kit comes complete with strapping, nuts and bolts. Can be cut to size and bent to shape. Use it as extra support, a hanger or clamp on mufflers, tailpipes, pipes, ducts and more.

PART NO. 10105

5 ft. strapping, 2 nuts & 2 bolts; carded





4 Minute Steel Epoxy

4 Minute Steel Epoxy is a fastsetting, industrial strength epoxy that is excellent for bonding metal to metal or repairing defects in metal, wood and masonry. Hardens to a steel-like mass that can be drilled, tapped, sanded, filed or painted once fully cured.

PART NO. 44209 2 oz. (56.7g) tubes. carded



Exhaust Bandage Kit

The Exhaust Bandage repair is a complete kit that comes with a refractory strip bandage and epoxy for permanent weld-like repairs. Seals out poisonous fumes. Can be molded into seams, cracks and small holes.

PART NO. 10151 48 sq. in. carded



Muffler Bandage Kit

The Muffler Bandage is a refractory strip bandage that works best for restoring holes, damage and rusted out mufflers, tailpipes, manifolds and resonators. Can be molded into seams, cracks and small holes. Seals out poisonous fumes. Resistant to high temperature corrosive exhaust gases.

PART NO. 10153 104 sq. in. carded



H2 Hold® All-Purpose Epoxy

H2 Hold® is a flexible, toughened, non-corrosive structural adhesive that is specially formulated for both wet or dry bonding. Sticks and cures underwater. Shock and vibration resistant.

PART NO. 22429

0.84 fl. oz. (25ml) syringe, carded



Magnum Steel Epoxy

Magnum Steel is a fast-curing. two-part epoxy putty stick that permanently repairs leaks, holes and cracks. When fully cured, it can be drilled, filed, sanded and painted. Use it to repair pipes, tanks, radiators, couplings and

PART NO. 44029

2 oz. (57g) epoxy stick, carded



Muffler-Cast® Bandage Kit

Muffler-Cast® Bandage Kit comes complete with activator for repairs on mufflers, resonators, tailpipes and more. Resists the high heat of all exhaust systems and catalytic converters. Bonds to all metal surfaces and can be molded into cracks and seams.

PART NO. 10155

324 sq. in. Tape and 4 fl.oz. Activator (118.3ml): carded



Exhaust System Joint & Crack Sealer

The Exhaust System Joint and Crack Sealer seals holes and stops leaks in mufflers, tailpipes and around joints. Sets like a weld. Makes new installations more secure. Resistant to monoxide gases and high temperatures.

PART NO. 10160

5 oz. (142g) tube, carded



Muffler & Exhaust Repair Kit

The Muffler and Exhaust Repair Kit comes complete with two reinforcement screens perfect for sealing holes, cracks and stopping leaks. Use it to repair mufflers, tailpipes and joints. Sets like a weld. Makes new installations more secure. Resistant to monoxide gases and high temperatures. Saves the cost of expensive muffler system replacement.

PART NO. 10161

5 oz. tube (142g) with 2 screens; carded



Exhaust System Repair Tape

Exhaust System Repair Tape is a high strength aluminum foil coated with an aggressive, high temperature acrylic adhesive. Conforms to both fibrous and sheet metal ducts providing excellent vapor seal. Fast and easy to apply.

PART NO. 82009

2" x 40" (5cmx101.6cm) tape,



Synthetic Caliper Grease

Synthetic Caliper Grease is a high quality, synthetic brake grease formulated to prevent disc brake squeal and increase brake life by protecting and lubricating brake parts. Prevents rust and corrosion.

PART NO. 26080 8 oz. (227g) bottle

PART NO. 26189 0.6 oz (18g) tube, carded



Synthetic Caliper Grease

Synthetic Caliper Grease is a high quality, synthetic brake grease formulated to prevent disc brake squeal and increase brake life by protecting and lubricating brake parts. Prevents rust and corrosion.

PART NO. 26111

.14 oz. (4g) pocket pack



Tiger Patch® Muffler & Tailpipe Repair Tape

Tiger Patch® Muffler and Tailpipe Repair Tape heat seals itself around cracks and holes to form a permanent repair on mufflers and tailpipes. Helps to stop exhaust noise and seal out dangerous fumes. Seals in minutes, no tools necessary and is mechanic approved. Professional Size longer and wider tape.

PART NO. 10270 2" x 36" tape, carded

PART NO. 10340

3" x 44" tape, carded



Spark Plug Boot Grease (Dielectric)

Dielectric Connector Grease is a high performance, 100% silicone dielectric compound that enables boots to be removed from spark plugs and distributor caps after long exposure to high energy ignition systems and hot engine temperatures. Use on all electrical connections to prevent electrical power from migrating between circuitry.

PART NO. 15309 0.25 oz. (7g) tube,

carded

PART NO. 15339 3 oz. (85g) tube, carded

PART NO. 15311 .14 oz. (4g) packet





Inferno Metal Repair

Inferno Metal Repair is a thermallystable adhesive designed to weld cracks and holes in metal surfaces. Use it to repair manifolds, mufflers, catalytic converters furnaces and more.

PART NO. 83009

3 oz. (85g) bottle, carded



Exhaust/Tail Pipe Repair Kit

Exhaust/Tail Pipe Repair Kit is an all-steel clamp with a high temperature ceramic gasket that seals and supports leaking exhaust and tail pipes. Helps stop exhaust noise. Adjustable size.

PART NO. 90100

Fits pipes $1^{1}/_{2}$ " to $2^{3}/_{4}$ "



Battery No-Corrode Gel, Pocket Pack

The Battery No-Corrode Gel prevents corrosion on battery terminals and electrical connections that help extend battery life. It has a high dropping point and gives outstanding performance to high temperature applications.

PART NO. 10911

.14 oz. (4g) packet



Sure Connect® Bulb Grease

Sure Connect® Bulb Grease is a silicone dielectric grease that improves connections, prevents rust and corrosion. Waterproof. Use it on light bulbs, flood lamps, electrical connections, tail lights, headlights, batteries and more.

PART NO. 15320 .14 oz. (4g) packet

PART NO. 15319 0.25 oz. (7g) tube, carded



Rear View Mirror Adhesive

A two-part adhesive that permanently bonds metal mirror buttons to windshields. The Rear View Mirror repair kit comes complete with a two-part adhesive that forms a permanent bond of metal mirror buttons to windshields in seconds.

PART NO. 11109 0.6ml, carded

PART NO. 10534 2g kit



Plastic Tank & Radiator Repair Kit

This complete repair kit permanently repairs gasoline and diesel fuel tank leaks in less than 20 minutes. Use it to repair pinholes, rust-outs, hairline cracks and holes up to 1/2" in diameter. No tank removal necessary.

PART NO. 90214

30g kit



Windshield Repair Kit

Windshield Repair Kit helps prevent damage from spreading on windshield glass from bulls eyes, star damage and chips up to 11/4 inches. The spring-lock feature makes professional quality repairs with no mixing required. Cures in sunlight and restores to crystal clear.

PART NO. 90110

0.18 fl. oz. (.537 ml) kit, carded





Tank Repair Kit

This complete repair kit permanently repairs gasoline and diesel fuel tank leaks in less than 20 minutes. Use it to repair pinholes, rust-outs, hairline cracks and holes up to 1/2" in diameter. No tank removal necessary.

PART NO. 90215

30g kit



Heavy-Duty Fuel Tank Repair Kit

This complete repair kit permanently repairs gasoline and diesel fuel tank leaks in less than 20 minutes. Use it to repair pinholes, rust-outs, hairline cracks and holes up to 1/2" in diameter. No draining and no welding required.

PART NO. 90180 30g kit



Magnum Radiator & Gas Tank Epoxy

Magnum Radiator and Gas Tank Epoxy is a two-part epoxy stick that repairs leaks, holes and cracks in metal tanks. Use it to plug small holes or fill in seams and cracks without welding or removing tank.

PART NO. 16709

1 oz. (28.4) epoxy stick, carded



Metal Grinding Compound

Metal Grinding Compound is a high temperature grease containing sharp, graded and extremely hard grains of silicone carbide. Use it for lapping, grinding, sharpening and polishing metal surfaces. Helps in valve grinding operations on automotive, industrial and marine engines.

PART NO. 13209

1.5 oz. (42.5g) tubes, carded



Heavy Duty Radiator Stop Leak

The Heavy Duty Radiator Stop Leak works quickly and easily to stop larger leaks. Contains pure copper particles, special hardening and sealing agents to fill holes. Compatible with antifreeze. Prevents rust.

PART NO. 14109

.75 oz. (21g) carded



Cherry Vinyl Protector

Cherry Vinyl Protector helps to protect vinyl, leather, plastic and rubber against the elements that cause dulling, rotting, cracking and hardening. Use it to protect and maintain dashboards, tires, vinyl tops, upholstery and more.

PART NO. 20810

8 oz.(237 ml) bottle



Dry Graphite Lube (Puffer)

Graphite Lube is an extra fine dry powder that works well for dry lubrication of all moving parts and mechanisms. Use it on locks, wheels, hinges, mechanisms and more.

PART NO. 10250

0.21 oz. (5.88g) tube, carded



WrapIt™ Repair Silicone Tape

WrapIt Repair™ is a self-fusing, flexible silicone repair tape that has been used by the Military for years. It is an all-purpose repair tape that is made out of specially formulated silicone rubber, contains no adhesives and yet chemically bonds to itself upon contact. Simply stretch and wrap for an airtight, waterproof seal in seconds. Repair and seal all types of hoses and cables, appliance cords, leaking pipes, broken branches and stake plants. Replaces duct tape and electrical tape.

PART NO. 82110

1" x 10' black tape, carded



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46509	5 Minute® Epoxy Gel
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99939	Mega Grey™ Silicone
99949	Mega Grey™ Silicone

